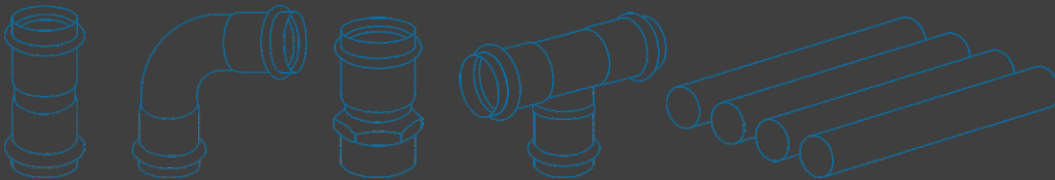


Healthy water systems for modern homes

316L Stainless Steel Pipes & Fittings

CATALOGUE



Brand: Zturnbuilder

316L Stainless Steel Household Water Pipe System

{ 316L Household Healthy Water System }



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PRODUCT SERIES

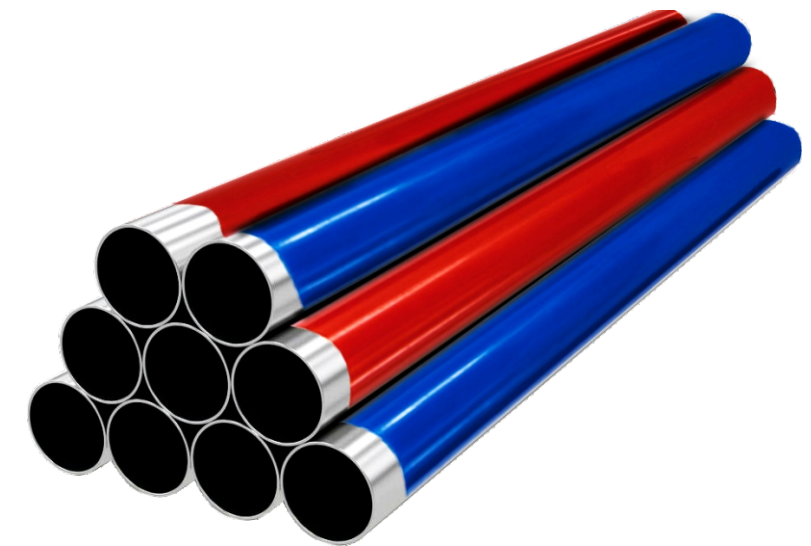
JIS 316L

Pipes & Fittings

JIS



JIS 316L Stainless Steel Water Pipes (GB/T 19228.2-2011)



	316L Bare Stainless Steel Pipe (JIS)					
Nominal Size	DN15	DN20	DN25	DN32	DN40	DN50
O.D. (mm)	15.88	22.22	28.58	34.00	42.70	48.60
Wall Thk. (mm)	0.8	1.0	1.0	1.2	1.2	1.2

	316L PE-Coated Stainless Steel Pipe (JIS)					
Nominal Size	DN15	DN20	DN25	DN32	DN40	DN50
O.D. (mm)	15.88	22.22	28.58	34.00	42.70	48.60
Wall Thk. (mm)	0.8	1.0	1.0	1.2	1.2	1.2

JIS 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



Straight Coupling (JIS)	
Nominal Size	Std. Dia.
DN15	16.00
DN20	22.20
DN25	28.60
DN32	34.00
DN40	42.70
DN50	48.60



Reducing Coupling (JIS)	
Nominal Size	Std. Dia.
DN20X15	20.00X16.00
DN25X15	25.40X16.00
DN25X20	25.40X20.00
DN32X15	32.00X16.00
DN32X20	32.00X20.00
DN32X25	32.00X25.40
DN40X15	40.00X16.00
DN40X20	40.00X20.00
DN40X25	40.00X25.40
DN40X32	40.00X32.00
DN50X15	50.80X16.00
DN50X20	50.80X20.00
DN50X25	50.80X25.40
DN50X32	50.80X32.00
DN50X40	50.80X40.00

JIS 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



Adjustable Coupling (JIS)	
Nominal Size	Std. Dia.
DN15	16.00
DN20	22.20
DN25	28.60
DN32	34.00
DN33	35.00
DN34	36.00



End Cap (JIS)	
Nominal Size	Std. Dia.
DN15	16.00
DN20	22.20
DN25	28.60
DN32	34.00
DN40	42.70
DN50	50.80



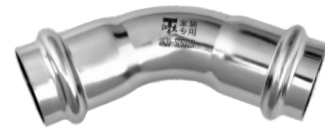
90° Elbow Type A (JIS)	
Nominal Size	Std. Dia.
DN15	16.00
DN20	22.20
DN25	28.60
DN32	34.00
DN40	35.00
DN50	36.00

JIS 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



90° Elbow Type B (JIS)	
Nominal Size	Std. Dia.
DN15	16.00
DN20	22.20
DN25	28.60
DN32	34.00
DN40	39.40
DN50	44.80



45° Elbow Type A (JIS)	
Nominal Size	Std. Dia.
DN15	16.00
DN20	22.20
DN25	28.60
DN32	34.00
DN40	39.40
DN50	44.80



45° Elbow Type B (JIS)	
Nominal Size	Std. Dia.
DN15	16.00
DN20	22.20
DN25	28.60
DN32	34.00
DN40	42.70
DN50	50.80

JIS 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



90° Reducing Elbow A (JIS)	
Nominal Size	Std. Dia.
DN20X15	20.00X16.00
DN25X15	25.40X16.00
DN25X20	25.40X20.00
DN32X15	32.00X16.00
DN32X20	32.00X20.00
DN32X25	32.00X25.40
DN40X15	40.00X16.00
DN40X20	40.00X20.00
DN40X25	40.00X25.40
DN40X32	40.00X32.00
DN50X15	50.80X16.00
DN50X20	50.80X20.00
DN50X25	50.80X25.40
DN50X32	50.80X32.00
DN50X40	50.80X40.00



Offset Bridge (JIS)	
Nominal Size	Std. Dia.
DN15	16.00
DN20	22.20
DN25	28.60

JIS 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



Equal Tee (JIS)	
Nominal Size	Std. Dia.
DN15	16.00
DN20	22.20
DN25	28.60
DN32	34.00
DN40	42.70
DN50	50.80



Reducing Tee (JIS)	
Nominal Size	Std. Dia.
DN20X15	20.00X16.00
DN25X15	25.40X16.00
DN25X20	25.40X20.00
DN32X15	32.00X16.00
DN32X20	32.00X20.00
DN32X25	32.00X25.40
DN40X15	40.00X16.00
DN40X20	40.00X20.00
DN40X25	40.00X25.40
DN40X32	40.00X32.00
DN50X15	50.80X16.00
DN50X20	50.80X20.00
DN50X25	50.80X25.40
DN50X32	50.80X32.00
DN50X40	50.80X40.00

JIS 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



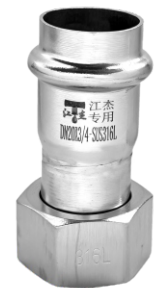
Male Thread Adapter (JIS)	
Nominal Size	Std. Dia.
DN15X15	16.00XR $\frac{1}{2}$
DN20X15	20.00XR $\frac{1}{2}$
DN20X20	20.00XR $\frac{3}{4}$
DN25X15	25.40XR $\frac{1}{2}$
DN25X20	25.40XR $\frac{3}{4}$
DN25X25	25.40XR1
DN32X25	32.00XR1
DN32X32	32.00XR1 $\frac{1}{4}$
DN40X32	40.00XR1 $\frac{1}{4}$
DN40X40	40.00XR1 $\frac{1}{2}$
DN50X40	50.80XR1 $\frac{1}{2}$
DN50X50	50.80XR2



Female Thread Adapter (JIS)	
Nominal Size	Std. Dia.
DN15X15	16.00XR $\frac{1}{2}$
DN20X15	20.00XR $\frac{1}{2}$
DN20X20	20.00XR $\frac{3}{4}$
DN25X15	25.40XR $\frac{1}{2}$
DN25X20	25.40XR $\frac{3}{4}$
DN25X25	25.40XR1
DN32X25	32.00XR1
DN32X32	32.00XR1 $\frac{1}{4}$
DN40X32	40.00XR1 $\frac{1}{4}$
DN40X40	40.00XR1 $\frac{1}{2}$
DN50X40	50.80XR1 $\frac{1}{2}$
DN50X50	50.80XR2

JIS 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



Union (JIS)	
Nominal Size	Std. Dia.
DN15X15	16.00XR $\frac{1}{2}$
DN15X20	16.00XR $\frac{3}{4}$
DN20X20	20.00XR $\frac{3}{4}$
DN25X25	25.40XR1
DN32X32	32.00XR1 $\frac{1}{4}$
DN40X40	40.00XR1 $\frac{1}{2}$
DN50X50	50.80XR2



Hex Nipple (JIS)	
Nominal Size	Std. Dia.
DN15	$\frac{1}{2}$
DN20	$\frac{3}{4}$
DN25	1.00
DN32	1 $\frac{1}{4}$
DN40	1 $\frac{1}{2}$
DN50	2.00



90° Female Thread Elbow Short (JIS)	
Nominal Size	Std. Dia.
DN15X15	16.00XR $\frac{1}{2}$
DN20X15	20.00XR $\frac{1}{2}$
DN20X20	20.00XR $\frac{3}{4}$
DN25X15	25.40XR $\frac{1}{2}$
DN25X20	25.40XR $\frac{3}{4}$
DN25X25	25.40XR1

JIS 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



90° Male Thread Elbow (JIS)	
Nominal Size	Std. Dia.
DN15X15	16.00XR $\frac{1}{2}$
DN20X15	20.00XR $\frac{1}{2}$
DN20X20	20.00XR $\frac{3}{4}$
DN25X15	25.40XR $\frac{1}{2}$
DN25X20	25.40XR $\frac{3}{4}$
DN25X25	25.40XR1
DN32X25	32.00XR1
DN32X32	32.00XR1 $\frac{1}{4}$
DN40X32	40.00XR1 $\frac{1}{4}$
DN40X40	40.00XR1 $\frac{1}{2}$
DN50X40	50.80XR1 $\frac{1}{2}$
DN50X50	50.80XR2



90° Female Thread Elbow Long (JIS)	
Nominal Size	Std. Dia.
DN15X15	16.00XR $\frac{1}{2}$
DN20X15	20.00XR $\frac{1}{2}$
DN20X20	20.00XR $\frac{3}{4}$
DN25X15	25.40XR $\frac{1}{2}$
DN25X20	25.40XR $\frac{3}{4}$
DN25X25	25.40XR1
DN32X25	32.00XR1
DN32X32	32.00XR1 $\frac{1}{4}$
DN40X32	40.00XR1 $\frac{1}{4}$
DN40X40	40.00XR1 $\frac{1}{2}$
DN50X40	50.80XR1 $\frac{1}{2}$
DN50X50	50.80XR2

(GB/T19228.1-2011)



316L Male Thread Tee (JIS)	
Nominal Size	Std. Dia.
DN15X15	16.00XR $\frac{1}{2}$
DN20X15	22.20XR $\frac{1}{2}$
DN20X20	22.20XR $\frac{3}{4}$
DN25X15	28.60XR $\frac{1}{2}$
DN25X20	28.60XR $\frac{3}{4}$
DN25X25	28.60XR1
DN32X15	34.00XR $\frac{1}{2}$
DN32X20	34.00XR $\frac{3}{4}$
DN32X25	34.00XR1
DN32X32	34.00XR1 $\frac{1}{4}$
DN40X15	42.70XR $\frac{1}{2}$
DN40X20	42.70XR $\frac{3}{4}$
DN40X25	42.70XR1
DN40X32	42.70XR1 $\frac{1}{4}$
DN40X40	42.70XR1 $\frac{1}{2}$
DN50X15	48.60XR $\frac{1}{2}$
DN50X20	48.60XR $\frac{3}{4}$
DN50X25	48.60XR1
DN50X32	48.60XR1 $\frac{1}{4}$
DN50X40	48.60XR1 $\frac{1}{2}$
DN50X50	48.60XR2

(GB/T19228.1-2011)



316L Female Thread Tee (JIS)	
Nominal Size	Std. Dia.
DN15X15	16.00XR $\frac{1}{2}$
DN20X15	22.20XR $\frac{1}{2}$
DN20X20	22.20XR $\frac{3}{4}$
DN25X15	28.60XR $\frac{1}{2}$
DN25X20	28.60XR $\frac{3}{4}$
DN25X25	28.60XR1
DN32X15	34.00XR $\frac{1}{2}$
DN32X20	34.00XR $\frac{3}{4}$
DN32X25	34.00XR1
DN32X32	34.00XR1 $\frac{1}{4}$
DN40X15	42.70XR $\frac{1}{2}$
DN40X20	42.70XR $\frac{3}{4}$
DN40X25	42.70XR1
DN40X32	42.70XR1 $\frac{1}{4}$
DN40X40	42.70XR1 $\frac{1}{2}$
DN50X15	48.60XR $\frac{1}{2}$
DN50X20	48.60XR $\frac{3}{4}$
DN50X25	48.60XR1
DN50X32	48.60XR1 $\frac{1}{4}$
DN50X40	48.60XR1 $\frac{1}{2}$
DN50X50	48.60XR2



PRODUCT SERIES

EN 316L

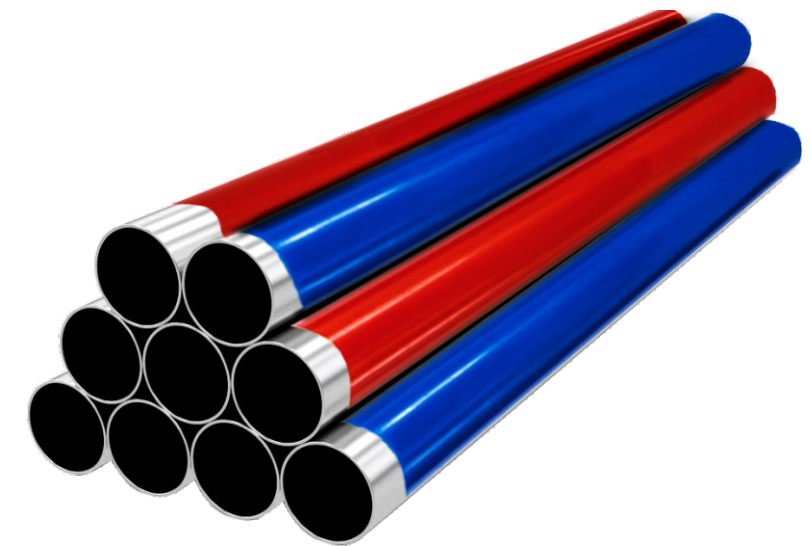
Pipes & Fittings

EN



	316L Bare Stainless Steel Pipe (EN)					
Nominal Size	DN15	DN20	DN25	DN32	DN40	DN50
O.D. (mm)	18.00	22.00	28.00	35.00	42.00	54.00
Wall Thk. (mm)	1.0	1.2	1.2	1.5	1.5	1.5

EN 316L Stainless Steel Water Pipes (GB/T 19228.2-2011)



	316L PE-Coated Stainless Steel Pipe (EN)					
Nominal Size	DN15	DN20	DN25	DN32	DN40	DN50
O.D. (mm)	18.00	22.00	28.00	35.00	42.00	54.00
Wall Thk. (mm)	1.0	1.2	1.2	1.5	1.5	1.5

EN 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



Straight Coupling (EN)	
Nominal Size	Std. Dia.
DN15	18.00
DN20	22.00
DN25	28.00
DN32	35.00
DN40	42.00
DN50	54.00



Reducing Coupling (EN)	
Nominal Size	Std. Dia.
DN20X15	22.00X18.00
DN25X15	28.00X18.00
DN25X20	28.00X22.00
DN32X15	35.00X18.00
DN32X20	35.00X22.00
DN32X25	35.00X28.00
DN40X15	42.00X18.00
DN40X20	42.00X22.00
DN40X25	42.00X28.00
DN40X32	42.00X35.00
DN50X15	54.00X18.00
DN50X20	54.00X22.00
DN50X25	54.00X28.00
DN50X32	54.00X35.00
DN50X40	54.00X42.00

EN 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



Adjustable Coupling (EN)	
Nominal Size	Std. Dia.
DN15	18.00
DN20	22.00
DN25	28.00
DN32	35.00
DN40	42.00
DN50	54.00



End Cap (EN)	
Nominal Size	Std. Dia.
DN15	18.00
DN20	22.00
DN25	28.00
DN32	35.00
DN40	42.00
DN50	54.00



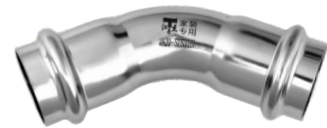
90° Elbow Type A (EN)	
Nominal Size	Std. Dia.
DN15	18.00
DN20	22.00
DN25	28.00
DN32	35.00
DN40	42.00
DN50	54.00

EN 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



90° Elbow Type B (EN)	
Nominal Size	Std. Dia.
DN15	18.00
DN20	22.00
DN25	28.00
DN32	35.00
DN40	42.00
DN50	54.00



45° Elbow Type A (EN)	
Nominal Size	Std. Dia.
DN15	18.00
DN20	22.00
DN25	28.00
DN32	35.00
DN40	42.00
DN50	54.00



45° Elbow Type B (EN)	
Nominal Size	Std. Dia.
DN15	18.00
DN20	22.00
DN25	28.00
DN32	35.00
DN40	42.00
DN50	54.00

EN 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



90° Reducing Elbow A (EN)	
Nominal Size	Std. Dia.
DN20X15	22.00X18.00
DN25X15	28.00X18.00
DN25X20	28.00X22.00
DN32X15	35.00X18.00
DN32X20	35.00X22.00
DN32X25	35.00X28.00
DN40X15	42.00X18.00
DN40X20	42.00X22.00
DN40X25	42.00X28.00
DN40X32	42.00X35.00
DN50X15	54.00X18.00
DN50X20	54.00X22.00
DN50X25	54.00X28.00
DN50X32	54.00X35.00
DN50X40	54.00X42.00



Offset Bridge (EN)	
Nominal Size	Std. Dia.
DN15	18.00
DN20	22.00
DN25	28.00

EN 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



Equal Tee (EN)	
Nominal Size	Std. Dia.
DN15	18.00
DN20	22.00
DN25	28.00
DN32	35.00
DN40	42.00
DN50	54.00



Reducing Tee (EN)	
Nominal Size	Std. Dia.
DN20X15	22.00X18.00
DN25X15	28.00X18.00
DN25X20	28.00X22.00
DN32X15	35.00X18.00
DN32X20	35.00X22.00
DN32X25	35.00X28.00
DN40X15	42.00X18.00
DN40X20	42.00X22.00
DN40X25	42.00X28.00
DN40X32	42.00X35.00
DN50X15	54.00X18.00
DN50X20	54.00X22.00
DN50X25	54.00X28.00
DN50X32	54.00X35.00
DN50X40	54.00X42.00

EN 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



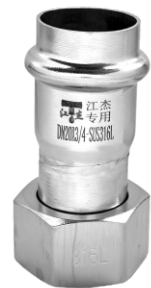
Male Thread Adapter (EN)	
Nominal Size	Std. Dia.
DN15X15	18.00XR $\frac{1}{2}$
DN20X15	22.00XR $\frac{1}{2}$
DN20X20	20.00XR $\frac{3}{4}$
DN25X15	28.00XR $\frac{1}{2}$
DN25X20	28.00XR $\frac{3}{4}$
DN25X25	28.00XR1
DN32X25	35.00XR1
DN32X32	35.00XR1 $\frac{1}{4}$
DN40X32	42.00XR1 $\frac{1}{4}$
DN40X40	42.00XR1 $\frac{1}{2}$
DN50X40	54.00XR1 $\frac{1}{2}$
DN50X50	54.00XR2



Female Thread Adapter (EN)	
Nominal Size	Std. Dia.
DN15X15	18.00XR $\frac{1}{2}$
DN20X15	22.00XR $\frac{1}{2}$
DN20X20	20.00XR $\frac{3}{4}$
DN25X15	28.00XR $\frac{1}{2}$
DN25X20	28.00XR $\frac{3}{4}$
DN25X25	28.00XR1
DN32X25	35.00XR1
DN32X32	32.00XR1 $\frac{1}{4}$
DN40X32	42.00XR1 $\frac{1}{4}$
DN40X40	42.00XR1 $\frac{1}{2}$
DN50X40	54.00XR1 $\frac{1}{2}$
DN50X50	54.00XR2

EN 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



Union (EN)	
Nominal Size	Std. Dia.
DN15X15	18.00XR $\frac{1}{2}$
DN15X20	18.00XR $\frac{3}{4}$
DN20X20	22.00XR $\frac{3}{4}$
DN25X25	28.00XR1
DN32X32	35.00XR1 $\frac{1}{4}$
DN40X40	42.00XR1 $\frac{1}{2}$
DN50X50	54.00XR2



Hex Nipple (EN)	
Nominal Size	Std. Dia.
DN15	$\frac{1}{2}$
DN20	$\frac{3}{4}$
DN25	1.00
DN32	1 $\frac{1}{4}$
DN40	1 $\frac{1}{2}$
DN50	2.00



90° Female Thread Elbow Short (EN)	
Nominal Size	Std. Dia.
DN15X15	18.00XR $\frac{1}{2}$
DN20X15	22.00XR $\frac{1}{2}$
DN20X20	22.00XR $\frac{3}{4}$
DN25X15	28.00XR $\frac{1}{2}$
DN25X20	28.00XR $\frac{3}{4}$
DN25X25	28.00XR1

EN 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



90° Male Thread Elbow (EN)	
Nominal Size	Std. Dia.
DN15X15	18.00XR $\frac{1}{2}$
DN20X15	22.00XR $\frac{1}{2}$
DN20X20	20.00XR $\frac{3}{4}$
DN25X15	28.00XR $\frac{1}{2}$
DN25X20	28.00XR $\frac{3}{4}$
DN25X25	28.00XR1
DN32X25	35.00XR1
DN32X32	35.00XR1 $\frac{1}{4}$
DN40X32	42.00XR1 $\frac{1}{4}$
DN40X40	42.00XR1 $\frac{1}{2}$
DN50X40	54.00XR1 $\frac{1}{2}$
DN50X50	54.00XR2



90° Female Thread Elbow Long (EN)	
Nominal Size	Std. Dia.
DN15X15	18.00XR $\frac{1}{2}$
DN20X15	22.00XR $\frac{1}{2}$
DN20X20	20.00XR $\frac{3}{4}$
DN25X15	28.00XR $\frac{1}{2}$
DN25X20	28.00XR $\frac{3}{4}$
DN25X25	28.00XR1
DN32X25	35.00XR1
DN32X32	35.00XR1 $\frac{1}{4}$
DN40X32	42.00XR1 $\frac{1}{4}$
DN40X40	42.00XR1 $\frac{1}{2}$
DN50X40	54.00XR1 $\frac{1}{2}$
DN50X50	54.00XR2

EN 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



316L Male Thread Tee (EN)	
Nominal Size	Std. Dia.
DN15X15	18.00XR $\frac{1}{2}$
DN20X15	22.00XR $\frac{1}{2}$
DN20X20	22.00XR $\frac{3}{4}$
DN25X15	28.00XR $\frac{1}{2}$
DN25X20	28.00XR $\frac{3}{4}$
DN25X25	28.00XR1
DN32X15	35.00XR $\frac{1}{2}$
DN32X20	35.00XR $\frac{3}{4}$
DN32X25	35.00XR1
DN32X32	35.00XR1 $\frac{1}{4}$
DN40X15	42.00XR $\frac{1}{2}$
DN40X20	42.00XR $\frac{3}{4}$
DN40X25	42.00XR1
DN40X32	42.00XR1 $\frac{1}{4}$
DN40X40	42.00XR1 $\frac{1}{2}$
DN50X15	54.00XR $\frac{1}{2}$
DN50X20	54.00XR $\frac{3}{4}$
DN50X25	54.00XR1
DN50X32	54.00XR1 $\frac{1}{4}$
DN50X40	54.00XR1 $\frac{1}{2}$
DN50X50	54.00XR2

EN 316L Double-Press Stainless Steel Fittings

(GB/T19228.1-2011)



316L Female Thread Tee (EN)	
Nominal Size	Std. Dia.
DN15X15	18.00XR $\frac{1}{2}$
DN20X15	22.00XR $\frac{1}{2}$
DN20X20	22.00XR $\frac{3}{4}$
DN25X15	28.00XR $\frac{1}{2}$
DN25X20	28.00XR $\frac{3}{4}$
DN25X25	28.00XR1
DN32X15	35.00XR $\frac{1}{2}$
DN32X20	35.00XR $\frac{3}{4}$
DN32X25	35.00XR1
DN32X32	35.00XR1 $\frac{1}{4}$
DN40X15	42.00XR $\frac{1}{2}$
DN40X20	42.00XR $\frac{3}{4}$
DN40X25	42.00XR1
DN40X32	42.00XR1 $\frac{1}{4}$
DN40X40	42.00XR1 $\frac{1}{2}$
DN50X15	54.00XR $\frac{1}{2}$
DN50X20	54.00XR $\frac{3}{4}$
DN50X25	54.00XR1
DN50X32	54.00XR1 $\frac{1}{4}$
DN50X40	54.00XR1 $\frac{1}{2}$
DN50X50	54.00XR2



SUPPORTING PRODUCTS

SUS 316L

Stainless Steel Valves



	316L Threaded Gate Valve					
Nominal Size	DN15	DN20	DN25	DN32	DN40	DN50
Thread Size	1/2	3/4	1.00	1 1/4	1 1/2	2.00



	316L Threaded Globe Valve					
Nominal Size	DN15	DN20	DN25	DN32	DN40	DN50
Thread Size	1/2	3/4	1.00	1 1/4	1 1/2	2.00



	316L Threaded Strainer					
Nominal Size	DN15	DN20	DN25	DN32	DN40	DN50
Thread Size	1/2	3/4	1.00	1 1/4	1 1/2	2.00



	316L Threaded Check Valve					
Nominal Size	DN15	DN20	DN25	DN32	DN40	DN50
Thread Size	1/2	3/4	1.00	1 1/4	1 1/2	2.00

SUS 316L Stainless Steel Valves



316L Threaded Ball Valve						
316L Threaded Ball Valve						
Nominal Size	DN15	DN20	DN25	DN32	DN40	DN50
Thread Size	1/2	3/4	1.00	1 1/4	1 1/2	2.00

Nominal Size

Thread Size

Installation Steps

Quick Press-Fit Procedure

No.	Step	Image	Description
1	Cut Pipe		Before cutting, make sure the pipe is free from damage or deformation. Cut perpendicular to the pipe axis for an accurate insertion length.
2	Deburr		After cutting, remove burrs and metal chips. Clean debris and foreign matter from both the inner and outer pipe surfaces.
3	Check Sealing Ring		Check that the sealing ring is intact and installed in the correct position.
4	Insert Pipe		Insert the pipe straight into the fitting until the marked insertion line is within 2 mm of the fitting end face.
5	Mark Line		Use a marker to confirm and mark the proper insertion depth on the pipe.
6	Install Jaw		Install the pressing jaw. Ensure the jaw is fully inserted into the tool head and that the locking pin is secured.
7	Press		Place the jaw groove onto the raised bead of the fitting and hold the tool until pressure is fully released. If a pressed joint is loose, re-press it once at the same position.
8	Finish		After pressing, release the jaw, switch off the tool, and use a dedicated gauge to verify that the crimped dimension is correct.